

Our sustainability goals by the year 2020:

- Zero carbon footprint
- Zero landfill
- Zero hazardous waste generation
- Zero air emissions (VOCs)
- Zero process water use
- 100 percent green electrical energy use
- Company buildings constructed to a minimum LEED Silver certification
- 100 percent of sales from DfE approved products



Environmental Product Summary

SENSE™ DESKING SYSTEM

Design Story:

Simple Design, Good for the Earth

Sense starts with simple, intuitive design. Because all components lock, click, or snap quickly into place with no tools, it's easy to repurpose Sense for a different function. This approach has environmental benefits: When your needs evolve, you don't need to replace an entire piece, extending the length of the product's life. And its thin profile means minimal materials are used, reducing the impact of waste on the environment.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our Design for the Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products, utilizing the McDonough Braungart Design Chemistry (MBDC) Cradle to CradleSM Design Protocol.

Cradle to Cradle Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- *Material Chemistry and Safety of Inputs*—What chemicals are in the materials we specify, and are they the safest available?
- *Disassembly*—Can we take products apart at the end of their useful life, to recycle their materials?
- *Recyclability*—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?

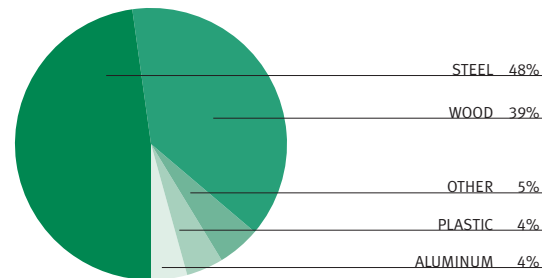
MBDC Cradle to Cradle Certification

Sense is MBDC Silver Cradle to Cradle certified with the exception of the umbilical riser. This

means that Sense is composed of environmentally safe and healthy materials, is designed for material reuse in a closed-loop system, such as recycling or composting, and is assembled using renewable energy.

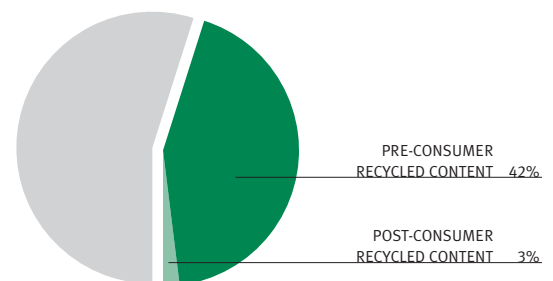
Material Content

Sense components are constructed from steel, wood, plastic, aluminum, and other materials.



Sense is up to **56 percent recyclable** at the end of its useful life.

Sense is comprised of **45-percent recycled** materials. This figure breaks down to 3-percent post-consumer and 42-percent pre-consumer recycled content.



- Wood, while not technically recyclable, can be cycled back to the natural environment, such

as through composting. The wood content in our work surfaces is comprised of 100-percent reclaimed wood, as certified by the Composite Panel Association's EPP. This wood content is made primarily of sawdust generated by other wood process operations. Additionally, wood waste from our operations can be burned in our energy center, which generates steam that we use in our operations facilities.

- All veneers used are purchased from suppliers practicing sustainable forestry techniques.
 - Approximately 60-80 percent of veneers are derived from domestically grown woods, notably cherry.
 - Sustainably harvested, rapidly renewable bamboo work surface veneer is also available.
 - All veneers are adhered to the substrate with water-based glues to minimize air emissions.
 - All veneers use water-based finishes to minimize air emissions.
- FSC-certified substrates and veneers are also available.
- Plastic components are identified with an ASTM recycling code whenever possible, to aid in returning these materials to the recycling stream.
- *Returnable/Recyclable Packaging*—Packaging materials include corrugated cardboard and polyethylene stretch wrap. These materials are part of a closed-loop recycling system, meaning they can be recycled repeatedly.
 - Whenever possible, shipments between Herman Miller and its suppliers include the use of pallets and other returnable packaging to minimize waste.

Manufacturing Process

- *Worker Health and Safety*—Herman Miller strives to meet or exceed OSHA standards.

Product Performance

- Designed for minimal material use and durability.
- Backed by Herman Miller's 12-year, 24/7 warranty.

Indoor Air Quality

Sense is GREENGUARD® certified as a low-emitting product that meets current indoor air quality standards.

Corporate Environmental Policy

For more information on Herman Miller's

Corporate Environmental Policy and other environmental efforts, visit the "About Us – Environmental Advocacy" section of HermanMiller.com.

Supplier Support

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impacts, but require they assist us in decreasing our facilities' negative environmental effects, as well.

LEED

Sense may contribute to LEED credits due to its returnable/reusable packaging, durability, and pre-consumer and post-consumer recycled content. Please contact your Herman Miller representative for detailed LEED credit sheets.

It's important to note that no interior furnishings, individually or collectively, can guarantee a specific number of points for LEED certification.

Herman Miller complies with the Federal Trade Commission's Part 260 Guides for the Use of Environmental Marketing Claims.